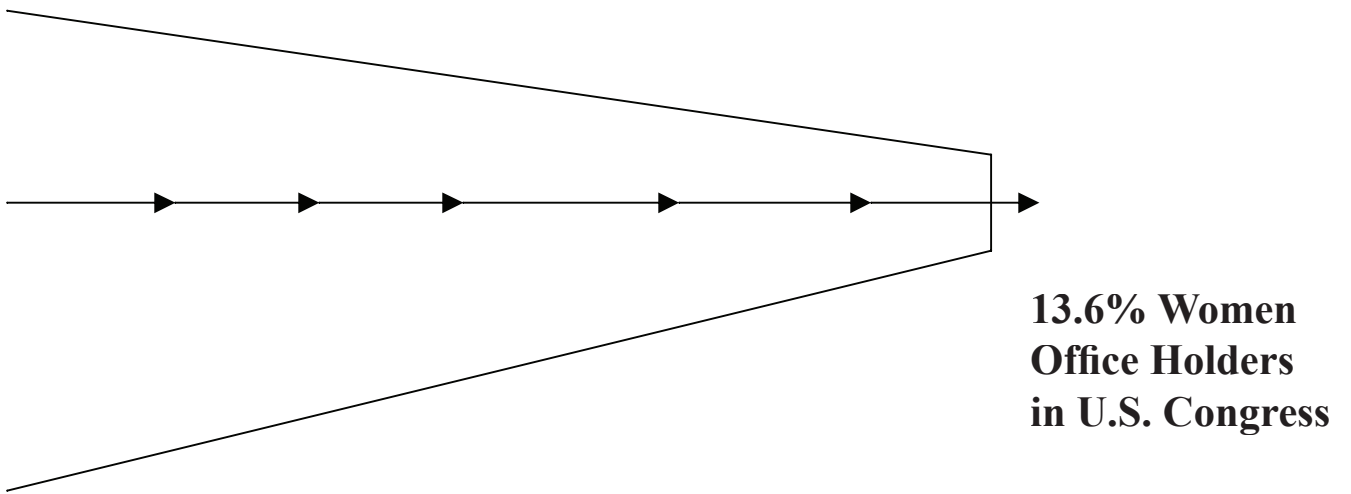
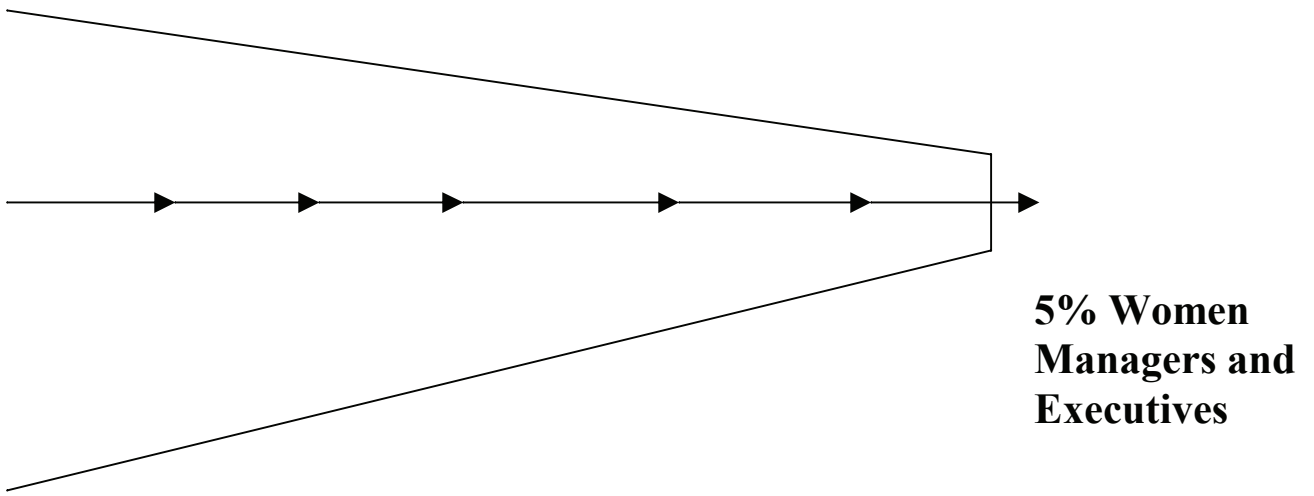
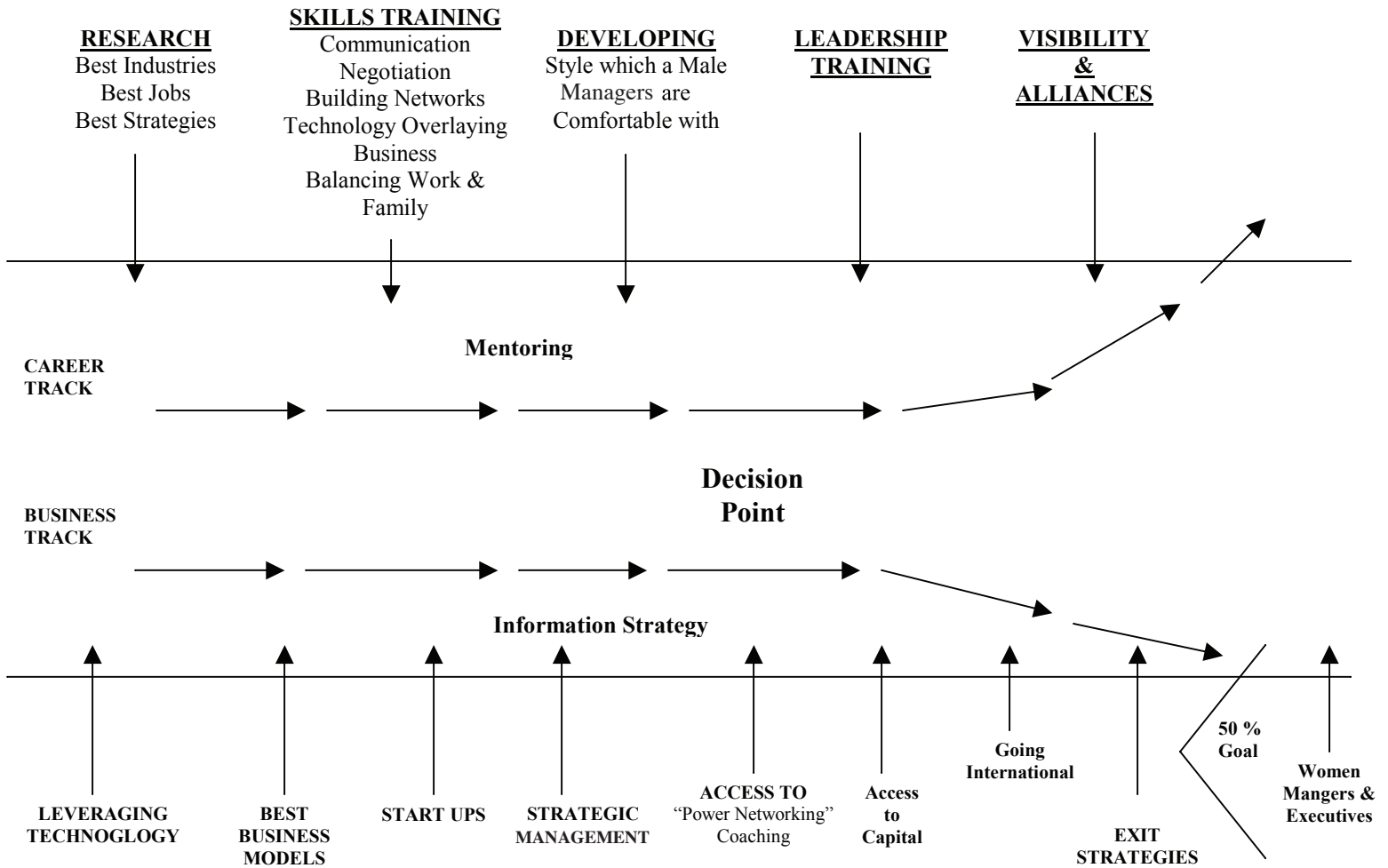


FUNNEL OF EXCLUSION



TRANSFORMATIONAL SHIFT



PIPELINE of EMPOWERMENT/OPPORTUNITY

GOAL: When critical mass/50% of Executives are Women
 Real Change in the Workplace Company supported day care and flextime
 and family friendly policies